

WHAT IS CLAIMED IS:

1. A liquid crystal display device with liquid crystal held between a pair of substrates and spacers for keeping a gap between the substrates of the pair provided between the substrates, wherein

each of the spacers includes a first layer laminated over one of the substrates and a second layer disposed over the first layer to cross the first layer in a plan view.

2. A liquid crystal display device according to claim 1, wherein

at least one of the layers constituting the spacers is a resin layer.

3. A liquid crystal display device according to claim 1, wherein

a color filter layer is provided between the substrates of the pair, and

at least one of the layers constituting the spacers is formed when forming the color filter layer.

4. A liquid crystal display device according to claim 1, wherein

a transparent electrode layer is formed between the first

layer and the second layer.

5. A liquid crystal display device according to claim 1, wherein

both of the first layer and second layer are formed by exposure and development, and

a length of one of portions extending off an overlap between the first layer and the second layer is set to be equal to or greater than the sum of exposure accuracies and development accuracies of the respective layers.

6. A method of manufacturing a liquid crystal display device with spacers for keeping a gap provided between a pair of substrates and liquid crystal held between the substrates, wherein

formation of the spacers includes the steps of:  
providing a first layer laminated over one of the substrates; and

providing a second layer disposed over the first layer to cross the first layer in a plan view.

7. A method of manufacturing a liquid crystal display device according to claim 6, wherein

at least one of the layers constituting the spacers is a resin layer.

8. A method of manufacturing a liquid crystal display device according to claim 6, wherein

the formation of the spacers further includes the step of providing a color filter layer between the substrates of the pair, and

at least one of the layers constituting the spacers is formed in the step of forming the color filter layer.

9. A method of manufacturing a liquid crystal display device according to claim 6, wherein

the formation of the spacers further includes the step of forming a transparent electrode layer between the step of forming the first layer and the step of forming the second layer.

10. A method of manufacturing a liquid crystal display device according to claim 6, wherein

both of the first layer and second layer are formed by exposure and development, and

a length of one of portions extending off an overlap between the first layer and the second layer is set to be equal to or greater than the sum of exposure accuracies and development accuracies of the respective layers in forming the first and second layers.